

Compressors and Compressed Air Checklist

- ☐ Are compressors equipped with pressure-relief valves and pressure gauges?
- ☐ Are compressor air intakes installed and equipped to ensure that only clean, uncontaminated air enters the compressor?
- ☐ Are air filters installed on the compressor intake?
- ☐ Are compressors operated and lubricated in accordance with the manufacturer's recommendations?
- ☐ Are safety devices on compressed air systems checked frequently?
- ☐ Before any repair work is done on the pressure systems of the compressor, is the pressure bled off and the system locked out?
- ☐ Are signs posted to warn of the automatic starting feature of the compressors?
- ☐ Is the belt drive system totally enclosed to provide protection on the front, back, top, and sides?
- ☐ Is it strictly prohibited to direct compressed air toward a person?
- ☐ Are employees prohibited from using compressed air (at over 29 psi) for cleaning purposes?
- ☐ Are employees prohibited from cleaning off clothing with compressed air?

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- ☐ When using compressed air for cleaning, do employees use personal protective equipment?
- ☐ Are safety chains or other suitable locking devices used at couplings of high pressure hose lines where a connection failure would create a hazard?
- ☐ Before compressed air is used to empty containers of liquid, is the safe working pressure of the container checked?
- ☐ When compressed air is used with abrasive blast cleaning equipment, is the operating valve a type that must be held open manually?
- ☐ When compressed air is used to inflate auto tires, is a clip-on chuck (and an inline regulator present to 40 psi) required?
- ☐ Is it prohibited to use compressed air to clean up or move combustible dust, if such action could cause the dust to be suspended in the air and cause a fire or explosion?
- ☐ If plastic piping is used, is it the plastic approved for air line service? (ABS is Okay - PVC is not)

